



M*CARBO Browning X Bolt Trigger Spring Kit



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You must be 18 yrs of age to purchase. We advise that all parts purchased from our inventory be installed and inspected by a qualified gunsmith. Modifying your weapon may be prohibited in your state. Do not modify your sear or hammer engagement surfaces. Before installing please be sure to check all local state and federal laws. By installing this part you agree to take full responsibility for any and all legal, health and warranty consequences that may be incurred.

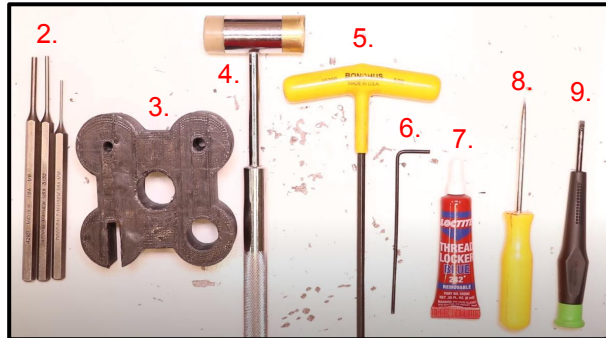


Step 1: Clear your Firearm - Check the Chamber, Bolt Face and Magazine Well.

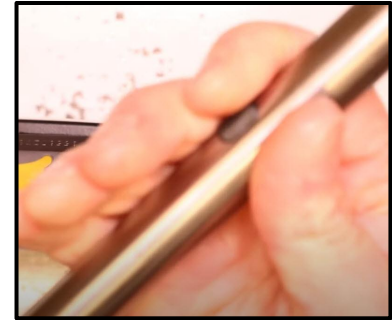


1. M*CARBO Browning X Bolt Trigger Spring Kit
2. 1/8" 3/32" and 1/16" Punch Set
3. Bench Block
4. Hammer
5. 5/32" Allen Key
6. 5/64" Allen Key
7. Blue 242 Loctite
8. Pick
9. Micro-Tip Flathead Screwdriver
10. **Eye Protection.**

Step 2: Gather Parts and Tools needed for Installation.



Step 3: Lock the Bolt Back and Hit the Bolt Release to Remove the Bolt.



Step 4: Use your 5/32" Allen Key to Remove the Two Takedown Screws.





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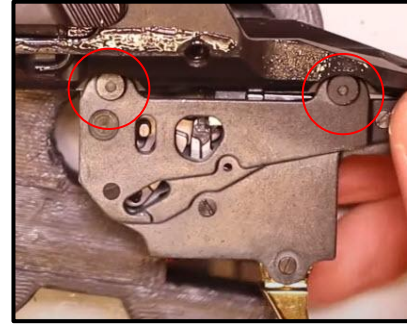
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Step 5: Pull up on the Trigger Guard and Remove it.



Step 7: Use your 1/16" Punch to Tap out the Trigger Mechanism Pins from Left to Right.



Step 6: Separate the Barrel and Receiver from the Stock.



Step 8: Use your Pick to Remove the Wax on the Set Screw.





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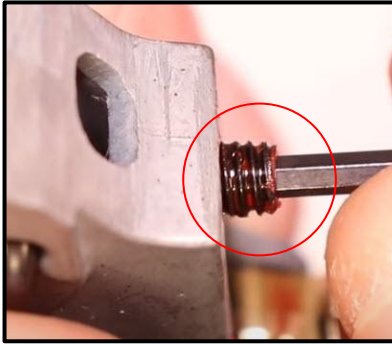


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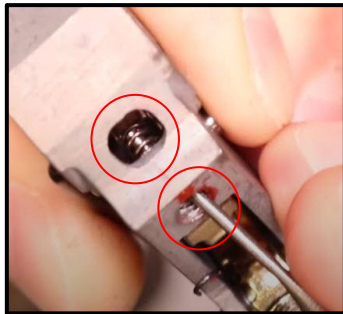
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Step 9: Insert your 5/64" Allen Key and Back the Set Screw all the way out.



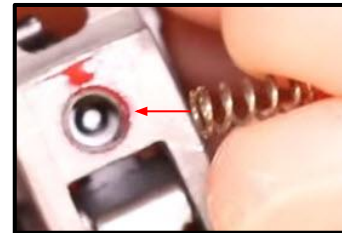
Step 10: Insert your 1/16" Punch where the Set Screw was and Push up on the Coils of the Spring to Compress it out of Place. Then Remove the Spring.



Step 11: Open your MCARBO Browning X Bolt Trigger Spring Kit.



Step 12: Insert the New Spring over the Small Detent.





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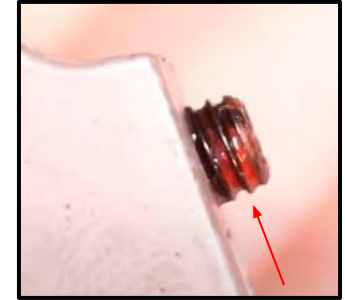
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Step 13: Put some Loctite on the Threads of the Set Screw.



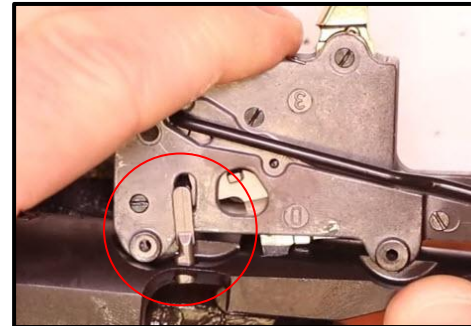
Step 15: Tighten the Set Screw One Full Turn at a Time until there is Roughly Three Threads Showing.



Step 14: Insert the Set Screw back into the Trigger Mechanism.



Step 16: Position the Trigger Mechanism and Receiver on your Bench Block. Make sure the Bolt Lock Locates in its Hole. Pull the Trigger to Help Everything Locate.





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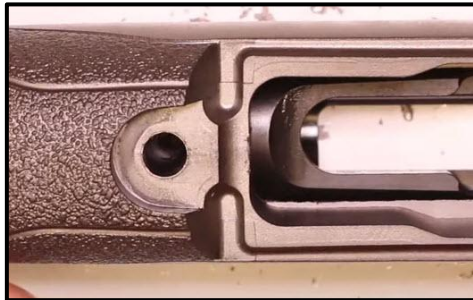
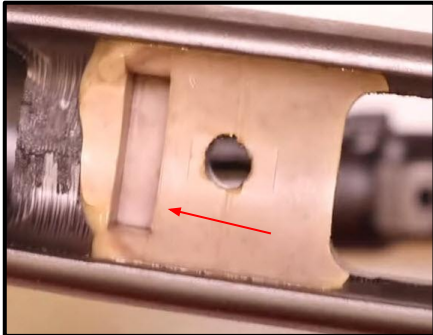
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Step 17: Reinsert the Trigger Mechanism Pins from the Right Side.
Tap them in with your Hammer and Finish with your 1/8" Punch.



Step 18: Drop your Stock back over the Receiver. Line up the Barrel Lug with the Cutout on the Bedding.



Step 19: Drop the Trigger Guard back in.



Step 20: Reinsert the Two Takedown Screws. Insert the Longer Takedown Screw in the Hole by the Trigger Guard.





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Step 21: Tighten the Takedown Screws with your 5/32" Allen Key.



Step 23: Perform a Function Check. Test your Bolt, Safety and Trigger Pull.



Step 22: Reinsert the Bolt. Hit the Bolt Stop and Let the Bolt Slide in.



Step 24: That's it! Happy Shooting!

